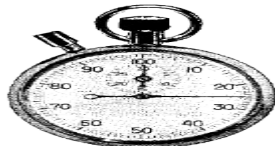
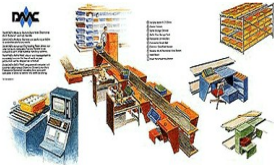


**JD GRAY ASSOCIATES
MANUFACTURING PRODUCTIVITY CONSULTANTS**

Five-Day Operations Efficiency Analysis

- The Prelude To An Optimum Productivity System –

- Methodology observations, efficiency levels and space utilization for part receiving - part storage - part order picking – fabrication - pre wave PCB and post wave PCB and black box assembly - work-in-process - finished goods in regard to future *direct labor controls, materials handling mechanization & work cell automation.*
- Detailed information gathered to determine maximum gain for a recommended optimum productivity system including our *Semi-Automatic Paced Assembly Line, Standards and Methods, Short-Interval-Scheduling, Labor Reporting, Industrial Incentive Systems* such as Gain Sharing & Pick and Pack programs.
- Comparison of existing methodology versus an optimum productivity system: 1) Budget cost and savings potential of improved system. 2) Return-on-investment critique. 3) Report



-JD Gray Associates Responsibility-	-Client Responsibility-
2 day travel time	Air transportation and lodging for JD Gray Associates
	Ground transportation and interpreter for JD Gray Associates to/from airport, factory and hotel
1 ½ day on site factory observations	Letter of Credit for entire amount. Bank to Bank wire transfer. 50% Payment prior to scheduled visit
1 ½ day off site report preparation	50% Net 10 days upon report submission

Total Consulting Fee and Expenses\$5000

Quotation numberQ0410

In addition to the deliverables cited above, the Five Day Operations Efficiency Analysis and Report will result in a detailed proposal that *guarantees a first year payback* on its implementation when installed by us. This Five Day Operations Efficiency Analysis and Report fee will be deducted from your customized optimum productivity system cost should you decide to proceed.

Date _____

PO Number _____

Price and terms for companies outside USA subject to change as mutually agreed upon.