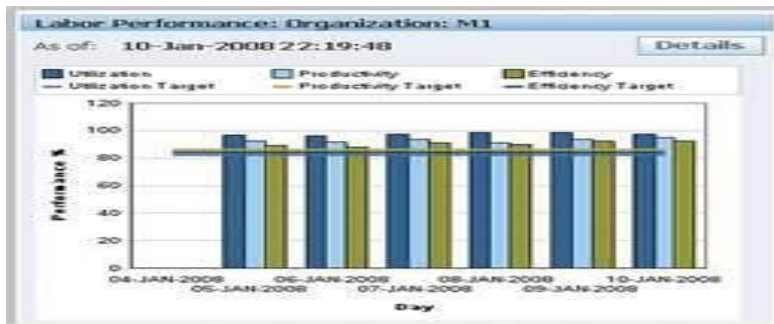


**DIRECT LABOR PERFORMANCE CONTROLS
FOR THE
SMALL MANUFACTURER**

THE DEVELOPED MANPOWER SHIFT ACCOUNTABILITY

LABOR REPORTING



SELECT DESIRED SERVICE AND CALCULATE YOUR COST

FOR A

5% GAIN POTENTIAL

**JD GRAY ASSOCIATES
MANUFACTURING PRODUCTIVITY CONSULTANTS**

**LABOR REPORTING
FEE SCHEDULE AND SERVICE CONTRACT**

Service Activity	Fee Per Operation x	Average Number Of Operations x	Number Of Families (different build sequences) x	Service & Fee Selection =
Report Format				
Level 1 – Description and P/N of Work Center and Operation in compliance with IE standard	\$200			\$
Level 2 – Operations to Work Centers	\$100			\$
Level 3 – Sub Assembly P/N with operations	\$100			\$
Written Procedures – Daily review with manufacturing supervision for work center performance to standard by operator report	\$200			\$
Daily review with executive staff for plant performance to standard by work center report	\$200			\$
Personnel record keeping of daily operators' performance to standard reports	\$200			\$
Computer Programming	By Others			-----
SUB TOTAL	\$1000			\$
System Installation				
Implementation	\$200			\$
Follow-up	\$100			\$
SUB TOTAL	-----			-----
Total	\$300			-----
	\$1300			\$

Company: _____

Date: _____

Address: _____

Company Official: _____

Purchase Order Number: _____

Service Fee Terms: 1) 20% upon approval and PO assignment 2) 20% end of 1st month
3) 20% end of 2nd month 4) 20% end of 3rd month 5) 20% upon implementation

Expenses: Actual Expenses to be billed monthly

JD GRAY ASSOCIATES
MANUFACTURING PRODUCTIVITY CONSULTANTS

FAMILY DESCRIPTION (Different Build Sequences)	OPERATION NUMBER	OPERATION DESCRIPTION

Click on the red link for our cover story [article](#) entitled "You can't manage what you can't measure" as published in the May 2012 issue of ASSEMBLY Magazine.