

SAMPLE OF LINE BALANCE

ELEMENTAL SEQUENCE	MODEL 1	MODEL 2	MODEL 3	MODEL 4	MODEL 5	MODEL 6	MODEL 7	MODEL 8
STATION THREE (OF SIX STATION LINE BALANCE) - ELECTRICAL SIDE - MODEL 3 FAN								
Carry coil to feed-in roller conveyor	0.118	0.118	0.118	0.118	0.118	0.118	0.118	0.118
Ground screw w/ washer and/or label only	0.199	0.199	IN STA 6	0.199	0.199	0.199	0.199	0.199
Strain Relief	0.248	0.248	0.248	0.248	0.248	0.248	0.248	0.248
Motor Wire to plug and tywrap	0.212	0.212	0.212	0.212	0.212	0.212	0.212	0.212
Prep Back Panel - E	0.375	IN STA 5	IN STA 6	IN STA 2	IN STA 2	IN STA 2	IN STA 2	IN STA 2
Mount Back Panel - E	0.288	0.288	0.288	0.288	0.288	0.288	0.288	0.288
Prep Access Panel - E	0.300		IN STA 2	IN STA 2	IN STA 6	IN STA 2	IN STA 2	IN STA 2
Mount Access Panel - E	IN STA 6	IN STA 6	IN STA 5	IN STA 5	IN STA 5	IN STA 5	0.322	0.322
Carry coil assembly from feed-in roller	0.130	0.130	0.130	0.130	0.130	0.130	0.130	0.130
Mount hanger bracket (2)	0.121	0.121	IN STA 5,6	IN STA 5,6	0.121	0.121	0.121	0.121
Screws to coil assembly and fan panel			0.130					
Return coil assembly/fan panel to feed-in roller conveyor (paid in first element)	X	X	X	X	X	X	X	X
Nylon White Inserts	0.331							
Screws to coil assembly and fan panel	0.130	0.130		IN STA 5	IN STA 5	0.130	0.130	0.130
Orient wire add strain relief	0.261	0.261	0.261	0.261	0.261	0.261	0.261	0.261
Mount Black Inserts	0.095	0.095	0.095	0.095	0.095	0.095	0.095	0.095
Mount DFTR and Heater Limit Switches		0.344		0.344				
Prep Terminal Board			IN STA 5,6	IN STA 5		IN STA 2	0.576	0.576
Mount bottom heater coil with clips (duplicate)		0.584						
Mount back heater coil with clips (duplicate)		0.757						
Mount Terminal Board - Orient, plug-in						1.150		
Wiring of solenoid box			1.925	1.925				
Mount contactor and ground screw to coil					0.474	0.474		
Attach (2) wires and mount cover to front			0.400	0.400				
Mount green sensor - tywrap blue sensor,					1.039	1.039		
Seat Beacon Board Bracket screws						0.150		
Orient, plug-in wires on electrical side					0.700			
Route electrical side thermostat harness							0.518	0.890
Test	IN STA 6	IN STA 6	IN STA 6	IN STA 6	IN STA 6	IN STA 6	0.760	0.760
Posn Drain Pan							0.119	IN STA 5
Carry coil assembly/fan panel to paced conveyor (paid in first element)	X	X	X	X	X	X	X	X
NEW PAPERWORK - CLOCK NUMBER ID	0.150	0.150	0.150	0.150	0.150	0.150	0.150	0.150
STATION TOTAL	2.958	3.637	3.712	4.246	3.911	4.641	4.123	4.376