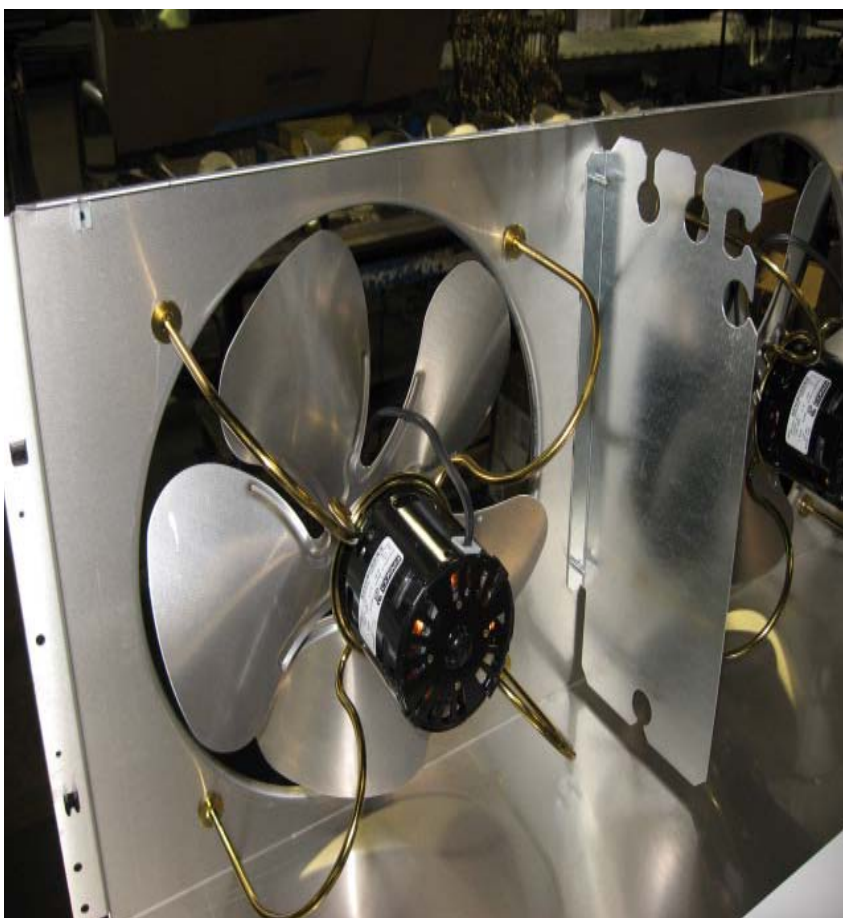
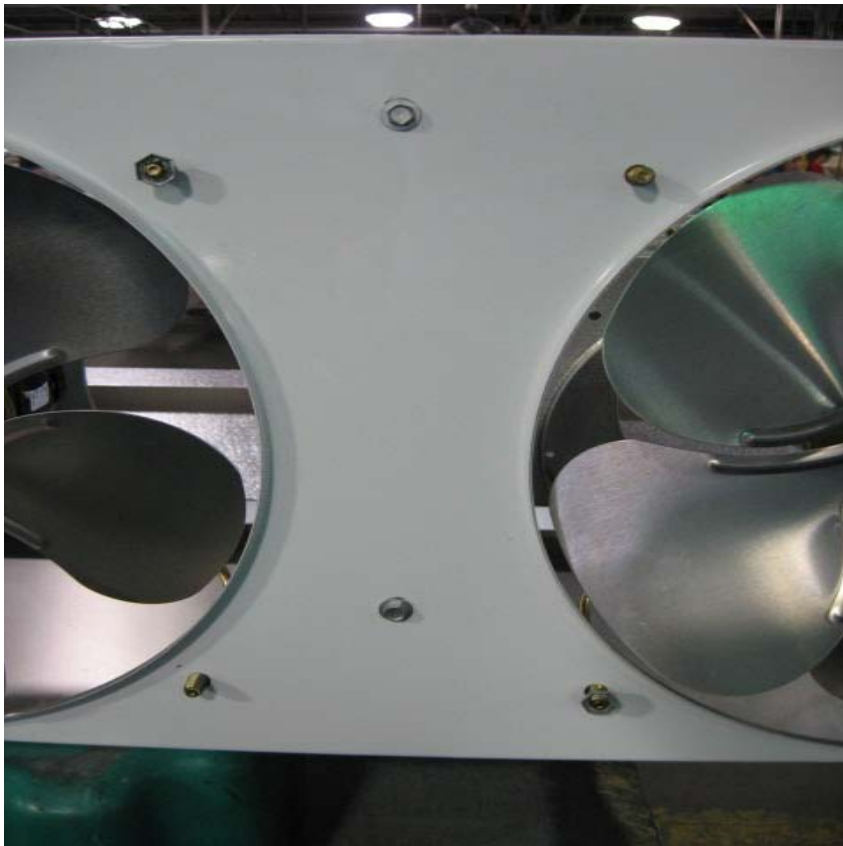


METHOD OF ASSEMBLY

EVAPORATOR TYPE:

STATION NUMBER:

PAGE 1 OF 1



OPERATION SEQUENCE	PART DESCRIPTION			
	QUANTITY		COMPONENT	TOOLS REQUIRED
	1 FAN	2 FAN		
* FAN PANEL SUB ASSEMBLY - FAN PANEL AND FAN GUARD *	2	4	Speed Nut	
Manually start () speed nuts - 2 per fan.	1	2	Fan Guard	Air Driver
Seat () speed nuts using hand air driver- 2 per fan.	4	8	Whiz Nut	
Mount () fan guards - 1 per fan. Manually start () whiz nuts - 4 per fan.				Air Driver
Seat () whiz nuts using hand air driver.	1	1	Back Panel - R	
	2	2	Bushing	
Prep back panel (refrigerator end) - wipe off, 2 bushings, 1 label, 1 tinnerman.	2	2	Label	
Assemble gasket to threaded spout.	1	1	Tinnerman	
Insert threaded spout through drain pan.	1	1	Drain Pan	Socket Wrench
Twist on nut and tighten with hand socket wrench.	1	1	Washer	
Apply (1) label to drain pan.	1	1	Nut	