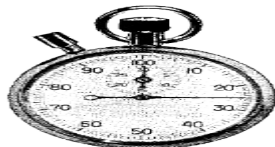
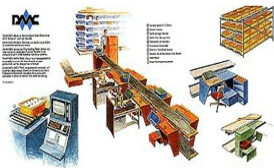


**JD GRAY ASSOCIATES  
MANUFACTURING PRODUCTIVITY CONSULTANTS**

**Three-Day Operations Efficiency Analysis**

**- The Prelude To An Optimum Productivity System –**

- Methodology observations, efficiency levels and space utilization for part receiving - part storage - part order picking – fabrication - sub and final assembly - work-in-process & finished goods in regard to future *direct labor controls, materials handling mechanization & work cell automation.*
- Detailed information gathered to determine maximum gain for a recommended optimum productivity system including our *Semi-Automatic Paced Assembly Line, Standards and Methods, Short-Interval-Scheduling, Labor Reporting, Industrial Incentive Systems* such as Gain Sharing & Pick and Pack programs.
- Comparison of existing methodology versus an optimum productivity system: 1) Budget cost and savings potential of improved system. 2) Return-on-investment critique. 3) Report



| <b>-JD Gray Associates<br/>Responsibility-</b>  | <b>-Client Responsibility-</b>   |
|---|--|
| <b>1 ½ day on site factory observations</b>     | <b>Ground transportation for JD Gray Associates to/from airport, factory and hotel</b> |
| <b>1 ½ day off site report preparation</b>      | <b>50% Payment prior to scheduled visit</b>  |
| <b>Air transportation, lodging and per diem</b> | <b>50% Net 10 days upon report submission</b>  |

**Total Consulting Fee and Expenses .....\$4000**

**Quotation number .....Q0410**

**In addition to the deliverables cited above, the Three Day Operations Efficiency Analysis and Report will result in a detailed proposal that *guarantees a first year payback* on its implementation when installed by us. This Three Day Operations Efficiency Analysis and Report fee will be deducted from your customized optimum productivity system cost should you decide to proceed.**

**Date \_\_\_\_\_**

**PO Number \_\_\_\_\_**

Price and terms for companies outside USA subject to change as mutually agreed upon.