

JD GRAY ASSOCIATES

30TH YEAR ANNIVERSITY – FIFTY PLUS COMPANIES EXPERIENCE BY INDUSTRY

Productivity Area	2 years 4 Firms Steel	3 years 5 Firms Plastic & Rubber	3 years 5 Firms Wood & Paper	3 years 4 Firms Aluminum	5 years 8 Firms Electric & T-E	9 years 24 Firms Electro- Mech
Classical						
Manufacturing Audit (ROI analysis to install below listed disciplines)			X		X	X
Standards/ Work Measurement	X	X	X	X	X	X
Layout	X	X	X	X	X	X
S-I-S					X	X
Labor Reporting					X	
Staffing	X	X	X	X	X	X
JIT					X	
Incentives	X		X	X		
Materials Handling						
Assembly and Fab Shop (Paced rotary, OH Mono, Slider bed)	X	X	X	X	X	X
W-I-P (Transporter, DGVS)					X	X
Stock/Whse (LSRS)						X
Automation						
Vibration Systems					X	X
Pick and Place robotic systems						X